

5/15

|                            |                     |             |
|----------------------------|---------------------|-------------|
| <b>DART AEROSPACE LTD</b>  | <b>Work Order:</b>  | 22552       |
| <b>Description: Spacer</b> | <b>Part Number:</b> | D3359-1     |
| <b>Dwg: D3359 Rev. A</b>   | <b>Qty:</b>         | 30 31       |
|                            |                     | Page 1 of 1 |

| Step | Location | Procedure  | By  | Date     | Qty |
|------|----------|--|-----|----------|-----|
| 1    | DC       | Issue Traveler   | HA  | 05.02.24 | 30  |
| 2    | MC       | Turn as per Folio FA and Dwg D3359<br>Material: 1.00" Delrin II 150E or Acetron GP Acetal<br>(M-DELRIN-R1.000)<br>Identify for D3359-1 |     |          |     |
|      |          | Batch: 116128  | Jul | 05.03.04 | 30  |
| 3    | QC2      | Inspect parts as they come off the CNC machine<br>Identify as D3359-1  | Jul | 05.03.04 | 30  |
| 4    | QC8      | Second check   | EC  | 05.03.04 | 30  |
| 5    | MC       | Deburr   | Jul | 05.03.04 | 30  |
| 6    | QC5      | Inspect work to Step 5   | EC  | 05.03.04 | 30  |
| 7    | ST       | Identify and Stock   | CY  | 05.03.04 | 31  |
| 8    | AC       | Cost / part , 22   | Syr | 05.03.08 | 31  |
| 9    | DC       | Close W/O 2, 66<br>Inspect Level 21  | HA  | 05.03.09 | 31  |

| Rev | Date     | Change    | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A   | 05.02.03 | New issue | KJ/JLM     |          |

PRELIMINARY ISSUE

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

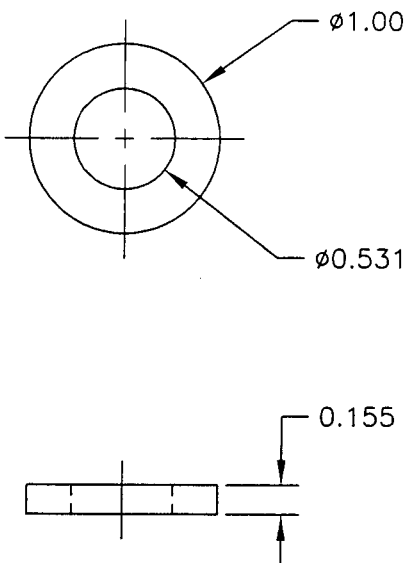
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



|                      |                                |  |                        |
|----------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>43</i>  | DRAWN BY<br><i>43</i>          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>43</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D3359                                     | REV. A<br>SHEET 1 OF 1 |
| DATE<br>05.02.01     |                                | TITLE<br>SPACER  | SCALE<br>1:1           |
| A                    | 05.02.01                       | NEW ISSUE  |                        |



RELEASED  
*[Signature]*  
05/02/22

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ENT

**D3359-1 SPACER**

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL  
(REF. DART SPEC. M-DELRIN-R1.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

22552

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
02:12 pm

Work Order No : 0022552  
Project Name : D3359-1  
Project For : WK515  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3359-1  
Description : Spacer  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 02-23-05  
Est Finish Date : 03-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

|                     | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours : | 0.00      | 0.00   | 0.00   |        |         |
| Engineering Cost :  | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours :  | 0.00      | 0.00   | 0.00   |        |         |
| Production Cost :   | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours :   | 0.00      | 0.00   | 0.00   |        |         |
| Packaging Cost :    | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours :    | 0.00      | 0.00   | 0.00   |        |         |
| OverHead Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours :         | 0.00      | 0.00   | 0.00   |        |         |
| CNC :               | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours :       | 0.00      | 0.00   | 0.00   |        |         |
| Misc. :             | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Burden :            | 0.00      | 0.00   | 0.00   |        |         |
| Total Cost :        | 0.00      | 0.00   | 0.00   |        |         |
| Margin :            | 0.000     | 0.000  |        |        |         |
| Selling Cost :      | 0.00      | 0.00   |        |        |         |

|                          | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00      | 0.00   |
| Profits/(Loss) :         | 0.00      | 0.00   |

